



## IMI INDUSTRIAL SERVICES GROUP Machining and Fabrication Equipment



*Supporting industry for 30 years!*

Mazak 510C VMC with Mazatrol 640M Nexus  
Envelope 40" x 20" x 10"  
21" X 52" Table  
50" taper, 6,000 rpm

Toyoda CNC Vertical Mill  
Envelope 50" X 25" X 18"  
26" X 56" Table  
Heavy Duty Precision Profiling  
15" A - Axis Rotary Table  
True 4<sup>th</sup> Axis - 0.001 Tolerances (Not Index)

Doosan Puma 400L CNC Lathe  
21" Swing, 72" between centers  
6.5" Spindle bore

Okuma CNC Lathe  
14" Swing, 25" between Centers  
Repeatability of Precision Profiling Parts

Summit Horizontal Boring Mill  
Envelope 48" X 72" X 48"  
+ / - 0.002 Tolerances  
5 Ton Table Capacity  
Gear Box Line Boring  
Long Bores  
Angular Position Bores

Cincinnati 310-14 Knee Mill #50 Taper  
Envelope 42" X 12" X 18"  
15 Horsepower  
Heavy Duty Precision Profiling

Seiki Knee Mills (5)  
Envelope 48" X 10" X 12"  
Multipurpose - Utility Job Mill

Sharp Knee Mill with Horizontal Spindle  
Envelope 48" x 15" x 24"

Bullard Vertical Turret Lathe  
58" Swing, 20" Length of Cut  
Castings, Pump Housings, Gate Valves  
Resurfacing of Mating Parts

Leonard 1500 Engine Lathe  
65" Swing, 10 FT between Centers  
Heavy Duty Capacity  
0.002 Tolerance over 50" L  
Cylindrical Molds

AMERICAN Engine Lathe  
28.5" Swing X 20 FT Length of Cut  
2 Ton Capacity

Edelstaal Engine Lathe  
24" X 16 FT between Centers  
4.5" Spindle bore  
1 Ton Capacity

Dainichi Engine Lathe  
12" Swing, 10 FT between Centers  
Medium to Long Profile Turning

Engine Lathes  
3 Hwacheon - 10" Swing, 60" between Centers  
Birmingham - 10" Swing, 80" between Centers  
4" Spindle bore  
Utility Job Lathe  
Single Point / Acme / Standard / Metric  
Treading

Key Seaters  
• Morrison: 1.25" W X 8" L  
• Klockner-Moeller Hydraulic Seater:  
2" W X 24" L Taper Internal Keys

Chariot Surface Grinder 6" X 18"





## IMI INDUSTRIAL SERVICES GROUP Machining and Fabrication Equipment



*Supporting industry for 30 years!*

Ingersol-Rand Water-Jet

5 FT X 12 FT capacity  
Cutting up to 6" thickness

EZ Cut Plasma Cutter

6.5 FT X 11.5 FT up to 1" thick

Kingsland Iron Worker

125 Ton, Punch 1.5" Hole in 1" Plate  
Shearing and Notching

Clark 66 Iron Worker 90 Ton

CNC Strippit 30" X 30"

Federal Press Co. O.B.I. Notcher

Milwaukee Rail Press

250 Ton, 12" Stroke, 60" X 120"

175 Ton H-Frame Press 54" X 22"

HTC Press Brake 450 Ton, 12 FT

AccurPress CNC Press Brake (2)

175 Ton, 10 FT

AccurPress CNC Press Brake

100 Ton, 10 FT

Wisconsin Press Brake

175 Ton, 10 FT

Niagara Press Brake 75 Ton, 8FT

Wysong Press Brake 55 Ton, 6FT

Di-Acro Press Brake 25 Ton, 3FT

Plate Rolls

3/8" X 6 FT  
Sheet Metal, Cylinders, Rolls, Tanks

Sheet Rolls 10 Gauges X 5 FT

Sheet Metal, Duct Work, Cones,  
Transitions, Pinch-Bend Rolls

Angle Rollers

2" X 2" X 1/4"  
Angle, Flat, Round Bar  
Channels, Pipe and Tubing

Brute Tubing/Pipe Bending

Rotary Draw Bender  
2" Pipe Capacity  
2" Square Tubing Capacity

AFM FABTEK Shear 1/2" X 12 FT

AccurShear (2) 1/4" X 10 FT

AccurShear 3/8" X 10 FT

Peddinghaus CNC Beam Drill 40" X 70 FT

Ocean 20" X 40" Structural Shot Blast Line

HE&M Vertical Saw (5) 18" X 18"

Large Variety of Welding Equipment

Ocean Blaster

Shot blasting system handles all profiles  
up to 40" H X 20" W

