



# STRUCTURAL FABRICATION



[www.IMIindustrialservices.com](http://www.IMIindustrialservices.com)

IMI Industrial Services Group is an industrial solutions provider with a full service structural fabrication facility. IMI's fabrication staff adds value to the construction process by producing quality structural systems from aluminum, stainless, and carbon steel.

## *WHY PARTNER WITH IMI?*

- Safe / Drug Free Workforce
- ISO 9001:2015 Compliant Processes
- Preproduction Prototypes/ Product Development
- Production Parts
- AISC Certified Welders
- Complementing Machining and Installation Teams
- 24 Hour Emergency Support
- 25,000 SF Under Roof and Crane
- 2 Acre Lay Down
- Ocean Beam Line/Blasting Systems for Structural Steel/Platforms/Mezzanines



## *IMI SERVICES*

- Engineering and Design
- Drafting and Detailing Services
- Industrial and Precision Metal Fabrication
- Structural Steel Fabrication
- Custom Fabrication
- Water-Jet, Plasma, and Flame Cutting
- Metal Punching
- Surface Preparation and Coatings



## *TYPICAL PRODUCTS*

- Structural Steel Buildings
- Mezzanines and Platforms
- Miscellaneous Steel Support Systems
- Decorative Steel Building Systems
- Catwalks and Stairways
- Handrails and Machine Guards
- Pipe Bridges
- Metal Truss Systems
- Storage and Sump Tanks
- Precision ground machine based inbeds





# Structural Fabrication

## Customer Value Is Created Via The Innovation Solutions Model

**Product Realization** — Skilled Fabricators estimate any size job with the latest software, generating the best possible cost. The benefit is a visual model enabling the job to be value-engineered in order to better meet budgets and timelines.

**Isometrics** — Engineering Technicians verify dimensions and create isometric (3-D) prints for construction.

**Fabrication** — Fabricators assemble parts and assemblies in IMI's dedicated structural shop in a controlled environment utilizing Lean Manufacturing concepts, ASTM weld standards, and standardized processes to tightly control cost and better guarantee fit and weld quality.

**Quality Built-in** — Quality Inspectors inspect physical dimensions, design tolerances, fit, welds, and finish against design criteria.

**Installation** — Certified tradesmen mobilize on customersites to install and support commissioning.

**QA/QC** — A quality focused team validates that the installation meets the scope of work.

**Closure** — Equipment summaries, field verification tests, and as-built drawing are supplied per scope of work.

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## Industry Focus

Pharmaceutical  
Plastic Extrusion  
Food & Beverage

Chemical  
Processing Power  
Renewable Fuels  
Hospitality/Entertainment

Healthcare  
Automotive  
Pulp & Paper

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